



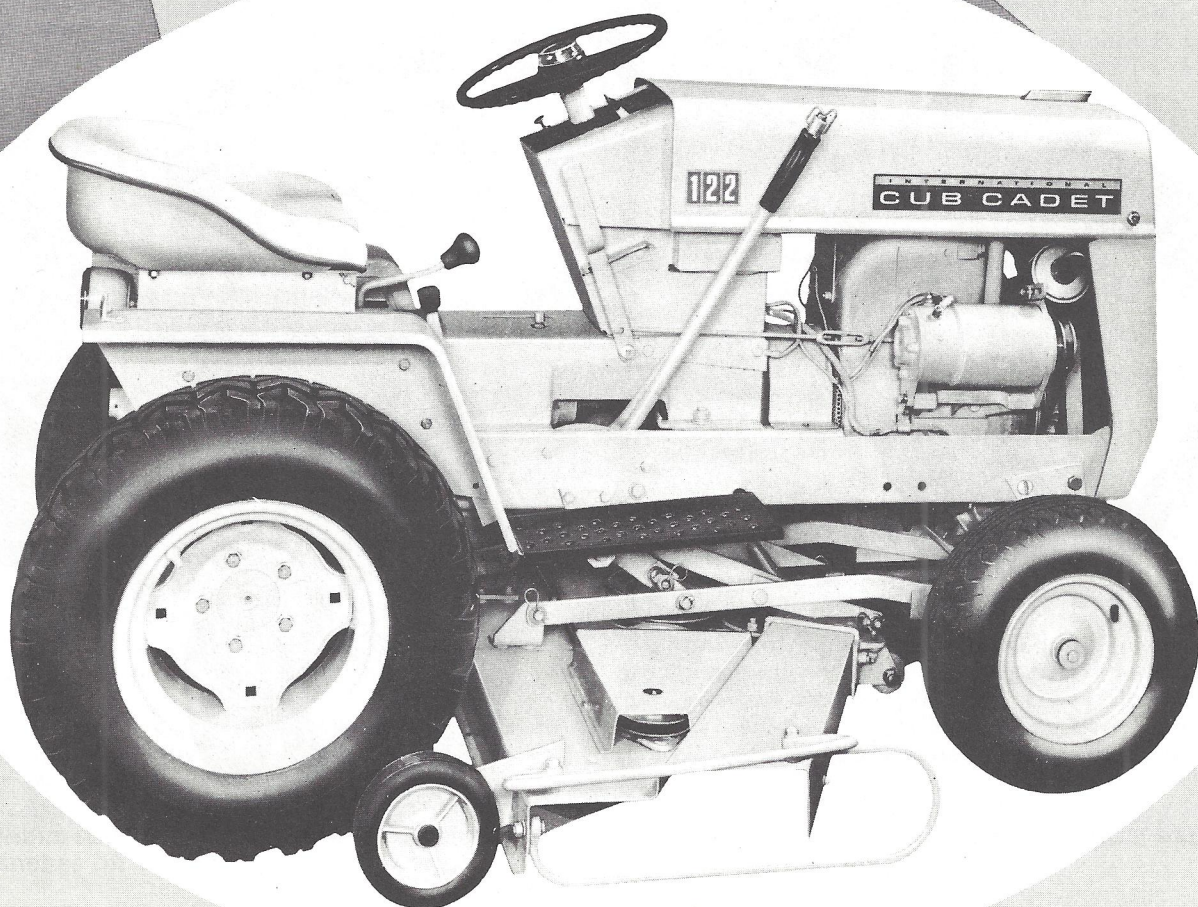
OPERATOR'S MANUAL

SETTING UP INSTRUCTIONS

INTERNATIONAL® Rotary Mowers

(38-, 42-, and 48-inch, 3-spindle)
(Bolt-type mounting)

OPERATION
MAINTENANCE
LUBRICATION



SETTING UP

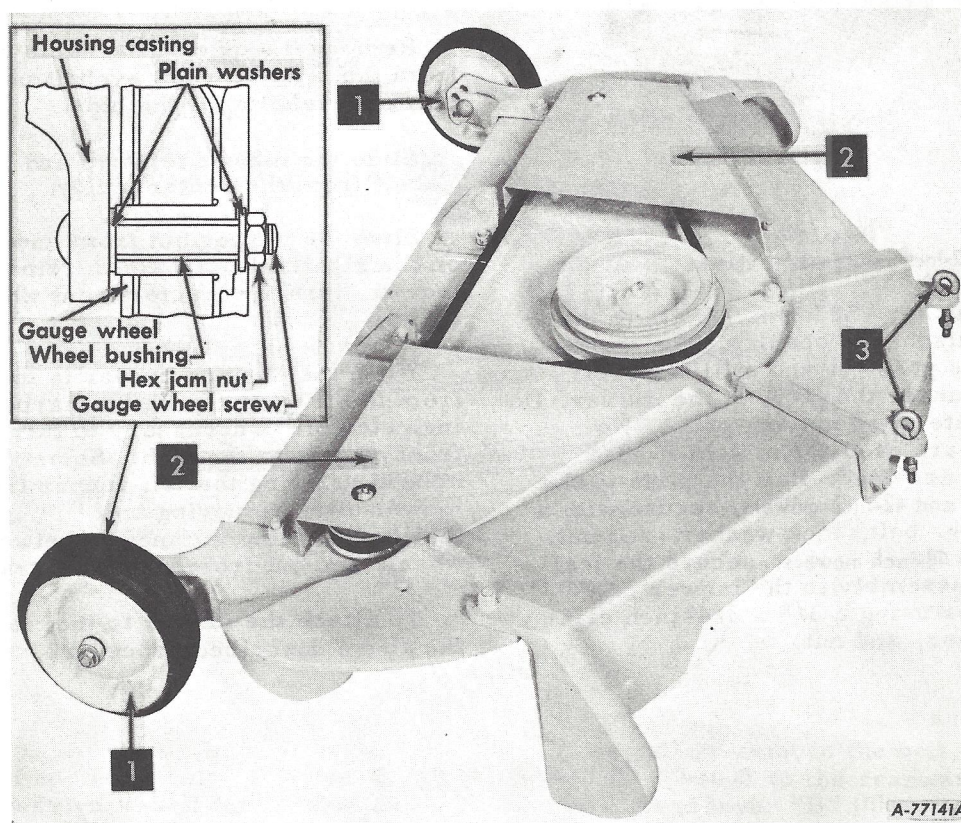
Remove all parts from the shipping carton and arrange the parts conveniently.

Bolts must be used in the holes in which they are found, or in the parts to which they

are attached, unless otherwise shown.

Whenever the terms "left" and "right" are used, it should be understood to mean from a position behind and facing the machine.

ASSEMBLY



Illust. 8
42-inch rotary mower shown.

1. For 38, 42, and 48-inch mowers: Insert the gauge wheel screw (heads facing toward each other) in the desired adjusting hole in the gauge wheel arm. Attach 13/32 x 13/16 x 1/16-inch plain washer, wheel bushing, gauge wheel, 13/32 x 13/16 x 1/16-inch plain washer in that order. For 38 and 42-inch mowers, secure with a 3/8-inch jam nut. See Illust. 8. For 48-inch mowers, secure with lock washers, and hex. nut. See Illust. 9.

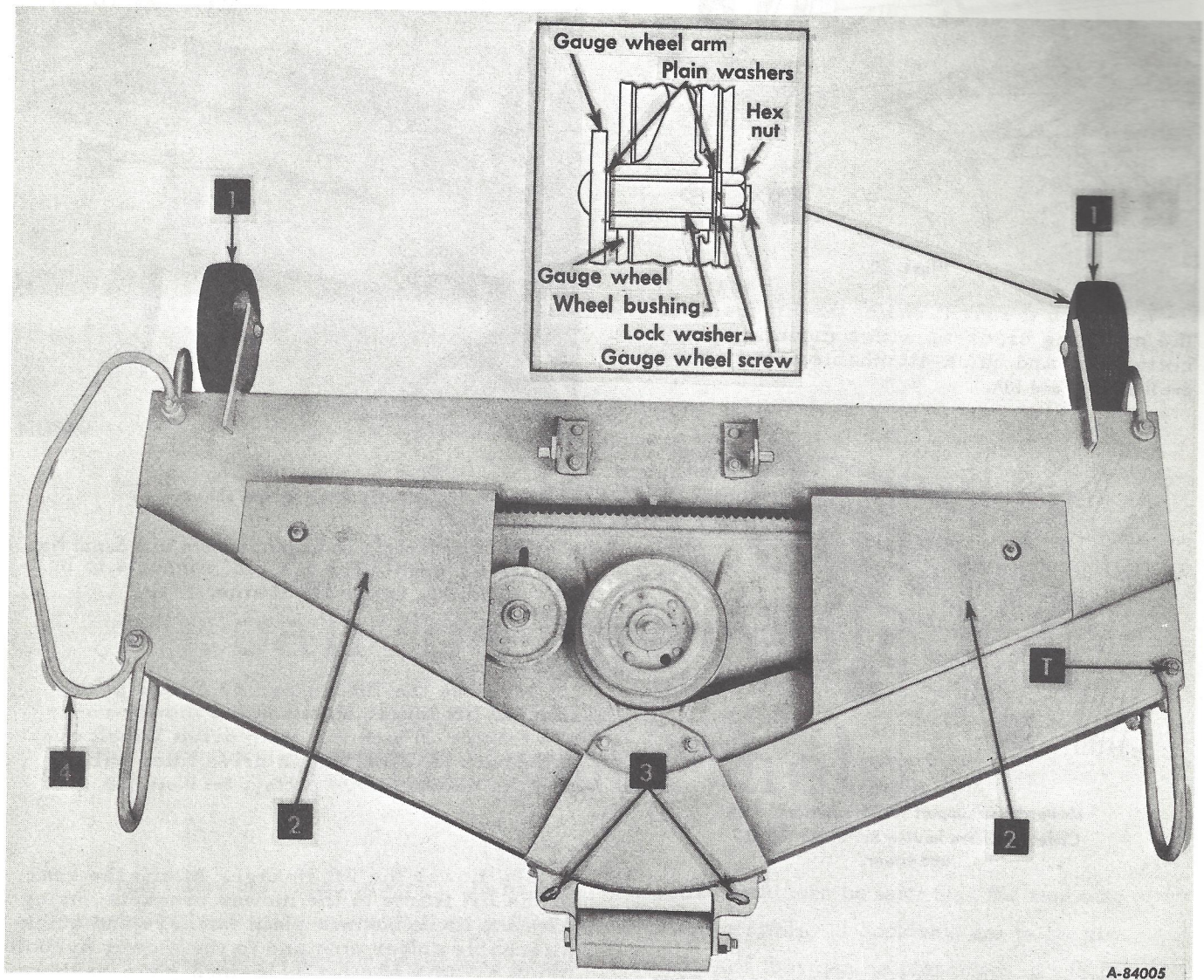
2. For 38 and 42-inch mowers: Attach the left pulley shield to the mower, using four lock washers and nuts. Slip the front edge of the right pulley shield over the bolt on the rear side of the mower grass chute, then secure the rim of the shield, using two lock washers and nuts. See Illust. 8.

For 48-inch mowers: Slip the front edge of the right pulley shield over the bolt on the rear side of the mower grass chute, then secure the rear edge of the shield, using two 1/4 x 1/2-inch crg. bolts, lock washers, and nuts. Assemble the left pulley shield in the same manner. See Illust. 9.

3. For 38, 42, and 48-inch mowers: Attach the eyebolts to the mower with two 11/32 x 11/16 x 1/8-inch plain washers and stop nuts. Leave the eyebolts loose at this time. See Illusts. 8 and 9.

4. For 48-inch mowers: Remove right runner nuts and lock washers. Attach discharge guard and secure with lock washers and nuts that were removed. See Illust. 9.

ASSEMBLY - Continued



Illust. 9
48-inch rotary mower shown.

Note: For 70 and 100 tractors, the tractor must be equipped with a power take-off clutch (package 473 487 R92) before attaching the mower. This package is available at your International Harvester dealer.

5. International Cub Cadet Tractors with Serial No. 65 458 and higher: Insert the ends of the idler support shaft into the holes in the mounting bracket, secure with cotter pins. Place the adjusting bolt in the hole in the idler support and into the hole in the front cover of the bracket. Secure loosely with three plain washers and stop nut. See Illust. 10.

International Cub Cadet Tractors with Serial No. 65 457 and lower: Insert the ends of the idler support shaft into the holes in the front support. Place the adjusting bolt in the hole in the idler support and into the hole in the front support as shown in Illust. 10A. Secure loosely with three plain washers and stop nut; then bolt the front support to the tractor frame.

6. Bolt the brackets to the tractor frame, using 1/2 x 1 inch slotted truss head screws, 1/2 x 1 inch hex. head machine bolts, lock washers and nuts. See Illust. 10.



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